

Work Order ID 53065

October 22, 2009 2:24:46 PM



Page 1

Item ID:	D130-780-043	Accept		Setup	Start	
Revision ID:	B					
Item Name:	Spacepod Docr Assembly, LH				Stop	
Start Date:	21/10/2009	Start Qty:	1.00			
Required Date:	04/11/2009	Req'd Qty:	1.00			
Reference:						

Approvals:	Process Plan:		Date:	09-10-22	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D130-780	B

100		0.00							
	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile and type labels per PPP D130-780-043		CHG 001						

N/A

110	Pick Kit	0.00							
Packaging	Memo	0.00							
Packaging									

10-05-19

120		0.00							
Small Fab	Memo	0.00							
Small Fab	ASSEMBLE PER DWG								

10-05-19

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Item ID: D130-780-043

Accept



Setup Start



Revision ID: B

Stop



Item Name: Spacepod Door Assembly, LH

Start Date: 21/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 04/11/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00	S 10/05/25			(42)			
140 Packaging Packaging	Pick Kit Memo	0.00 0.00				16-5-27			
150 QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.00	S 10/05/28			(40)			

Work Order ID 53065

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Item ID: D130-780-043

Accept



Setup Start



Revision ID: B

Stop



Item Name: Spacepod Door Assembly, LH

Start Date: 21/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 04/11/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160 	Packaging	0.00							
	Memo Identify and pack for shipping as per PPP D130-780-043 Location: _____ PPP Rev: _____	0.00							
170 	QC21- Final Inspection - Work Order Release	0.00							
	Memo Quality Control	0.00							

10-5-31

10/06/01

10-5-31

Picklist Print

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Page 1

Work Order ID: 53065

Parent Item: D130-780-043RevA

Parent Item Name: Spacepod Door Assembly, LH



Start Date: 21/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3186-3RevE		Manufactured	No				Each	1.0000	1.0000			
<div>  B 53083  BT 10-05-18 </div>												
Spacepod Door, LH												

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

CA

1

52522

1

D2464-1250RevB

Manufactured

No

Each

0.0000

1.0000



B 8173



BT 10-05-25

Neoprene Seal

D3837-3RevB

Manufactured

No

Each

8.0000

1.0000



BT 10-05-19

Decal

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

8

46232

8

x1

Picklist Print

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Work Order ID: 53065



Parent Item: D130-780-043RevA



Parent Item Name: Spacepod Door Assembly, LH


Start Date: 21/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2586RevD  Door Latch		Manufactured	No				Each	107.0000	2.0000			

B55314



FT 10-05-19

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	107	
23082	0	
45554	1	
47183	6	
50213	100	

D2585RevB

Manufactured No



Mounting Channel

B55313



FT 10-05-19

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	4	
45888	4	
Main Warehouse		
ST37	43	
50544	4	
51526	39	

Picklist Print

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Work Order ID: 53065

Parent Item: D130-780-043RevA

Parent Item Name: Spacepod Door Assembly, LH



Start Date: 21/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2621RevB		Manufactured	No				Each	68.0000	2.0000			
											25 10-05-19	

Latch Plate, 350 Spacepod

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 68

46842 68

MS27039-1-15

Purchased

No



Screw

m 114056

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 180

106903 3

108169 4

109321 4

111916 69

112794 100

NAS1149D0363J

Purchased

No



Washer

m 114292

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 2

112314 2

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Shop Packet Print

Picklist Print

October 22, 2009 2:24:51 PM

Work Order ID: 53065

Parent Item: D130-780-043RevA

Parent Item Name: Spacepod Door Assembly, LH



Start Date: 21/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L3  Nut		Purchased	No				Each	3,430.000	2.0000			
<div style="display: flex; justify-content: space-between; align-items: center;"> m 113644  BT 10-05-19 </div>												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	3430	
110844	32	
111274	35	
111668	863	
112314	2000	
112385	500	

D2857-1RevB

Manufactured No



Hinge Bracket

B59019

Each 18.0000 1.0000



BT 10-05-19

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	18	
41166	7	
45788	5	
50235	6	

Picklist Print

October 22, 2009 2:24:51 PM

Work Order ID: 53065

Parent Item: D130-780-043RevA

Parent Item Name: Spacepod Door Assembly, LH


Start Date: 21/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2857-2RevB  Hinge Bracket		Manufactured	No				Each	14.0000	1.0000			

B 55020



2T 10-05-19

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	14	
45797	14	

D2228RevB

Manufactured No

Each 80.0000 4.0000



2T 10-05-19

Bracket Plate

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	80	
30679	37	
48228	43	

AN526C832R10

Purchased No

Each 105.0000 10.0000



2T 10-05-19

Screw

w 113288

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	105	
104603	105	

Picklist Print

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Work Order ID: 53065

Parent Item: D130-780-043RevA

Parent Item Name: Spacepod Door Assembly, LH

Start Date: 21/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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~~NAS1149DN832J~~ 10-05-19 Purchased

No

Each

90.0000

12.0000



Washer
NAS1149DN832J

M 114740 x 6
M 114348 x 10

85 10-05-25

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

90

112557

1

112608

89

MS21042L08

Purchased

No

Each

407.0000

12.0000



Nut

M 114330 x 12

85 10-05-19

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

407

110002

24

111889

51

112243

47

112492

85

112612

100

112794

100

Picklist Print

October 22, 2009 2:24:51 PM

Work Order ID: 53065

Parent Item: D130-780-043RevA

Parent Item Name: Spacepod Door Assembly, LH

Start Date: 21/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3557-1RevA

Manufactured

No

Each

23.0000

1.0000



Bracket

25 10-05-09

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

23

32647

1

46887

7

50283

15

D3554-7RevA

Manufactured

No

Each

60.0000

1.0000



Ball Stud

25 10-05-09

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

60

37674

60

NAS1149D0563J

Purchased

No

Each

100.0000

1.0000



Washer

25 10-05-09

B 113 706

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

100

112794

100

Picklist Print

October 22, 2009 2:24:51 PM

Work Order ID: 53065

Parent Item: D130-780-043RevA

Parent Item Name: Spacepod Door Assembly, LH


Start Date: 21/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3015-3RevB  Locknut		Manufactured	No				Each	328.0000	1.0000			

B58202



BT 10-05-19

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	128	
43758	26	
44446	49	
48238	53	
Main Warehouse		
ST59	200	
51711	200	

AN526C832R14

Purchased

No

Each

937.0000

2.0000



Screw



BT 10-05-19

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	937	
104916	937	

x2

Picklist Print

October 22, 2009 2:24:51 PM

Work Order ID: 53065

Parent Item: D130-780-043RevA

Parent Item Name: Spacepod Door Assembly, LH

Start Date: 21/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2589RevA

Manufactured

No

Each

61.0000

1.0000



Keys, Key Chain, 350 Hinge

B58194 sl 10-5-27

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

61

46840

21

50378

40

D3552-7RevD

Manufactured

No

Each

12.0000

1.0000



Door Prop

B57731 10-5-27

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

12

52451

12

MS27039-08-11

Purchased

No

Each

78.0000

2.0000



Screw

M 113749

RT 10-05-19

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

78

111977

78

Picklist Print

October 22, 2009 2:24:51 PM

Work Order ID: 53065



Parent Item: D130-780-043RevA



Parent Item Name: Spacepod Door Assembly, LH

Start Date: 21/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item / Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
NAS1149D0832J Washer		Purchased	No				Each	90.0000	4.0000			

M114740 10-3-07-8

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	90	
112557	1	
112608	89	

NAS1515H3 Washer	Purchased	No				Each	490.0000	2.0000				
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ST 10-05-19

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	490	
109268	259	
110397	87	
111268	144	

x2

Picklist Print

October 22, 2009 2:24:51 PM

Work Order ID: 53065



Parent Item: D130-780-043RevA



Parent Item Name: Spacepod Door Assembly, LH

Start Date: 21/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L08 		Purchased	No				Each	407.0000	2.0000			
Nut												

W 114330



25

10-05-09

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

407

110002

24

111889

51

112243

47

112492

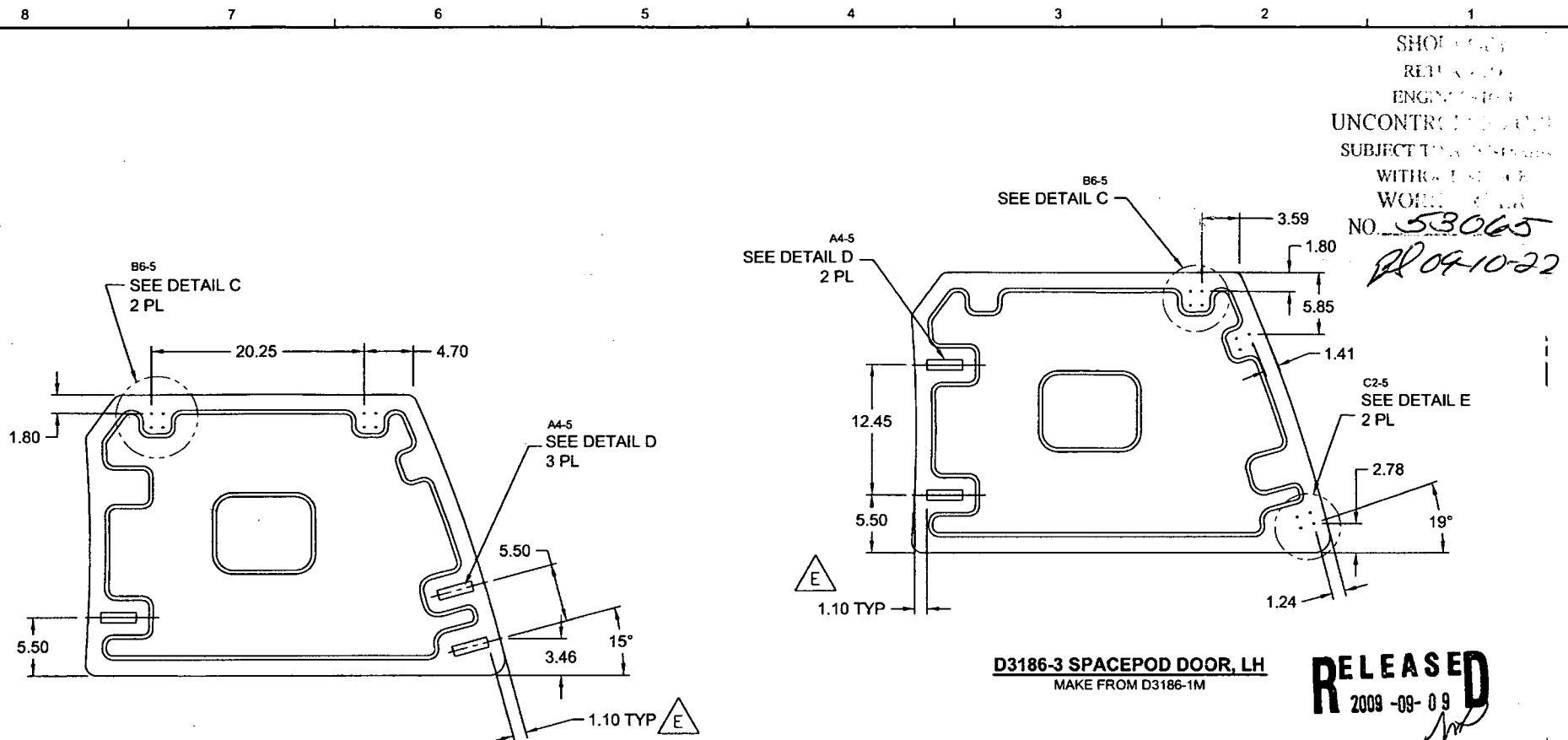
85

112612

100

112794

100



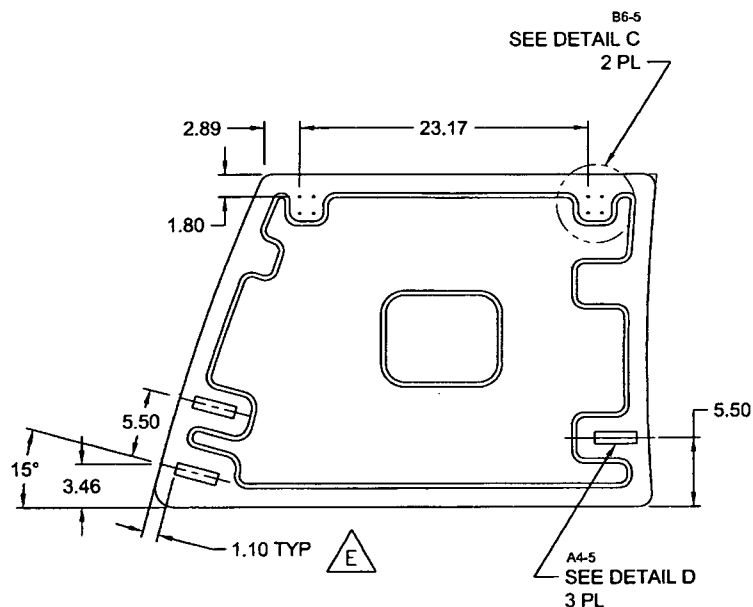
D3186-1 SPACEPOD DOOR, LH
MAKE FROM D3186-1M

NOTES:

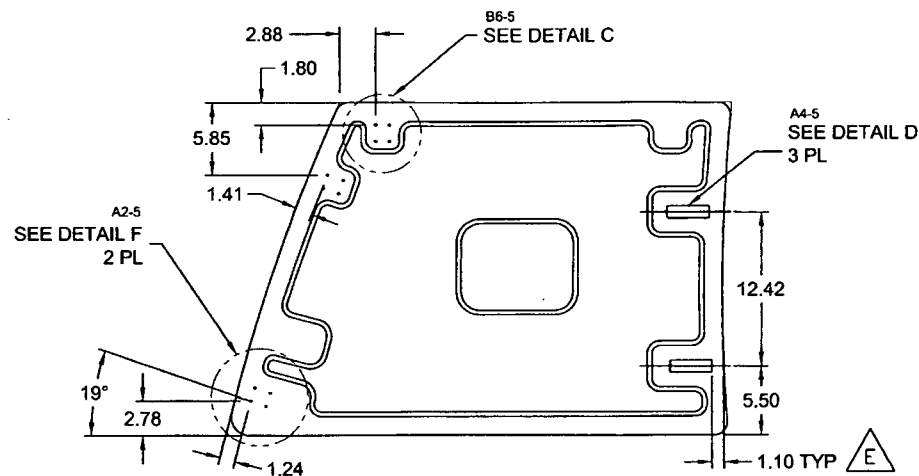
- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

E	DRAWING UPDATED TO CURRENT STANDARDS. 1.10 WAS 0.98 (ZN B5-1, B4-1, B7-2, B1-2); R0.12 WAS 0.125 (ZN B5-5); REF PAR 09-026	RF	09.07.08
D	UPDATE DIMENSIONS	LE	07.02.22
C	REMOVED D0600-XXX LABELS	LE	06.12.13
B	DIMS UPDATED TO MATCH PRODUCT FOAM PATTERN UPDATED D3186-1M/-2M/-3/-4 ADDED	LE	06.09.25
A	NEW ISSUE	CP	03.03.27
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. E
MFG. APPR.		D3186	SHEET 1 OF 5
APPROVED		TITLE	SCALE
DE APPR.		SPACEPOD DOOR	NTS
DATE	09.07.08	COPYRIGHT © 2003 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

53045



D3186-2 SPACEPOD DOOR, RH
MAKE FROM D3186-2M



D3186-4 SPACEPOD DOOR, RH
MAKE FROM D3186-2M

RELEASED
2009-09-09

NOTES:

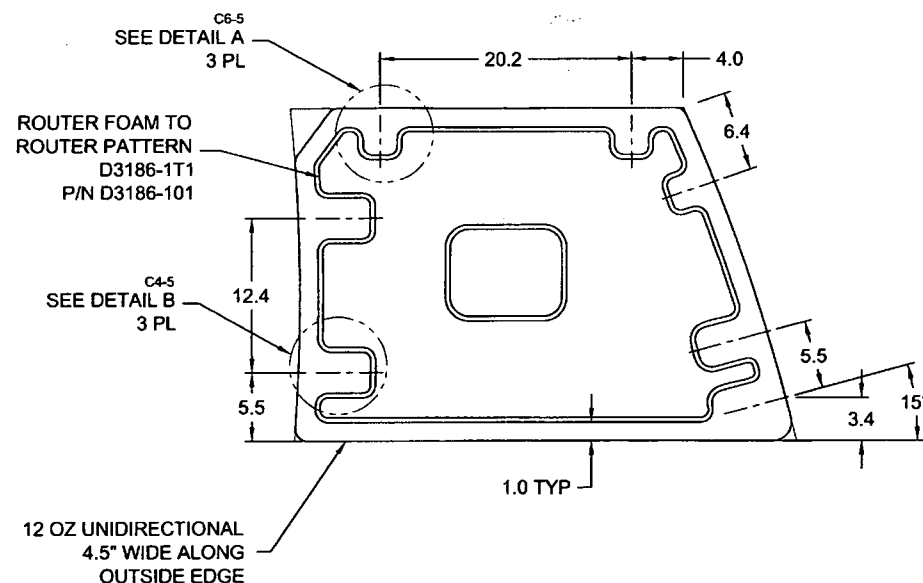
- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

DESIGN	DS	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. E
MFG. APPR.	<i>[Signature]</i>	D3186	SHEET 2 OF 5
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SPACEPOD DOOR	NTS
DATE	09.07.08	<small>COPYRIGHT © 2003 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

53065

MAIN LAYUP

9 OZ SATIN (9 SQ FEET)
9 OZ SATIN (9 SQ FEET)
FOAM
9 OZ SATIN (9 SQ FEET)
12 OZ UNIDIRECTIONAL
9 OZ SATIN (9 SQ FEET)
RESIN (35-45% BY WEIGHT)
PEEL PLY



D3186-1M SPACEPOD DOOR AS MOLDED

NOTES:

1) MATERIAL:

RESIN = EPOCAST 50-A/9816 OR DERAKANE 470-36/411/510A40
FOAM = 3/8", A500 CORE-CELL OR DIVINYCELL OR AIREX OR KLEGECELL
FIBRE = 9.7 OZ 7781 WEAVE "S" GLASS ("9 OZ SATIN")
12 OZ UNIDIRECTIONAL FIBERGLASS ("12 OZ UNIDIRECTIONAL")
LAMINATE PER DART QSI 006 4.0
LAMINATION SCHEDULE PER THIS DRAWING

2) FINISH: FINISH INSIDE/OUTSIDE WITH DUPONT HIGHBUILD GREY PRIMER 1144-S

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED




5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: NONE

7) WEIGHT: 7.0 lbs

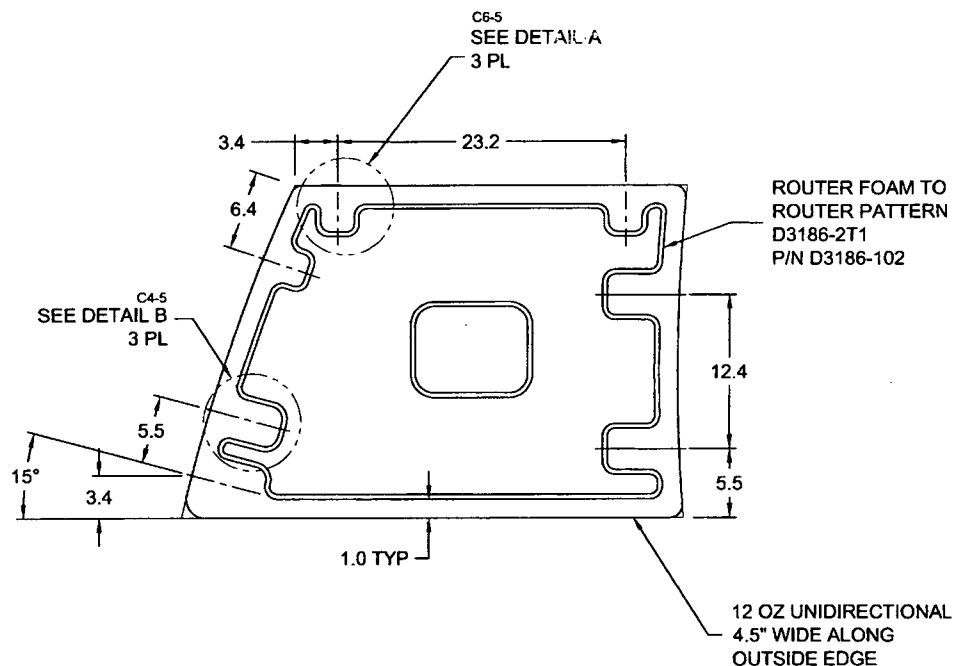
8) USE MOLD DT8005 FOR DOOR LAYUP

RELEASED
2008-08-08

DESIGN	DS	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. E
MFG. APPR.		D3186	SHEET 3 OF 5
APPROVED		TITLE	SCALE
DE APPR.		SPACEPOD DOOR	NTS
DATE	09.07.08	COPYRIGHT © 2003 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

MAIN LAYUP

9 OZ SATIN (9 SQ FEET)
 9 OZ SATIN (9 SQ FEET)
 FOAM
 9 OZ SATIN (9 SQ FEET)
 12 OZ UNIDIRECTIONAL
 9 OZ SATIN (9 SQ FEET)
 RESIN (35-45% BY WEIGHT)
 PEEL PLY



D3186-2M SPACEPOD DOOR AS MOLDED

NOTES:

1) MATERIAL:

RESIN = EPOCAST 50-A/9816 OR DERAKANE 470-36/411/510A40
 FOAM = 3/8", A500 CORE-CELL OR DIVINYCELL OR AIREX OR KLEGECELL
 FIBRE = 9.7 OZ 7781 WEAVE "S" GLASS ("9 OZ SATIN")
 12 OZ UNIDIRECTIONAL FIBERGLASS ("12 OZ UNIDIRECTIONAL")
 LAMINATE PER DART QSI 006 4.0
 LAMINATION SCHEDULE PER THIS DRAWING

2) FINISH: FINISH INSIDE/OUTSIDE WITH DUPONT HIGHBUILD GREY PRIMER 1144-S

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: NONE

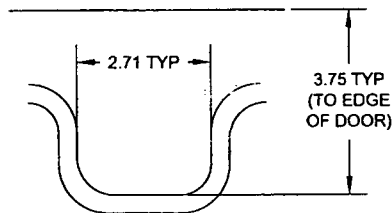
7) WEIGHT: 7.0 lbs

8) USE MOLD DT8006 FOR DOOR LAYUP

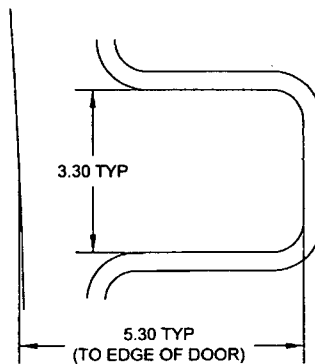
RELEASED
 2009-08-09

DESIGN	DS	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. E
MFG. APPR.		D3186	SHEET 4 OF 5
APPROVED		TITLE	SCALE
DE APPR.		SPACEPOD DOOR	NTS
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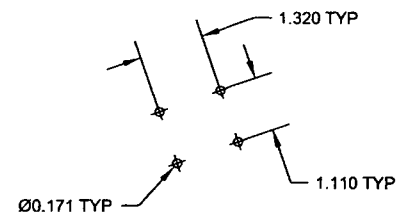
53065



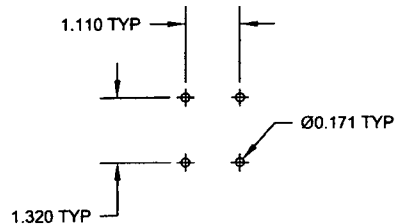
DETAIL A D6-3
SCALE 4X D4-4



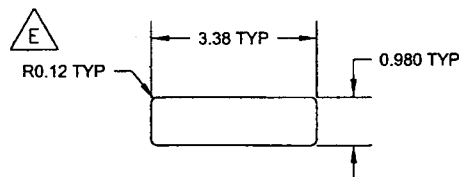
DETAIL B C6-3
SCALE 4X C6-4



DETAIL E C1-1
SCALE 4X

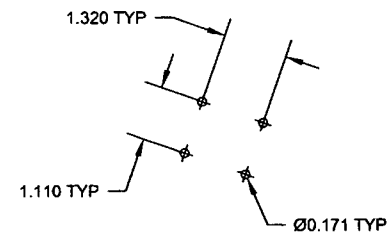


DETAIL C D7-1
SCALE 4X D3-1
D6-2
D3-2







NOTE: ENSURE THAT CUTOUT IS PERPENDICULAR TO EDGE OF DOOR

DETAIL D C5-1
SCALE 4X D4-1
B6-2
C2-2



DETAIL F C4-2
SCALE 4X

RELEASED
2009-09-09

DESIGN	DS	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. E
MFG. APPR.		D3186	SHEET 5 OF 5
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